# **Cedar Garden Trellis**

Clean, durable trellis with a ½" table-saw groove that captures black PVC-coated welded wire. Includes an exact 48×60 cut list, a video-matching workflow, and clear math to scale the design to any size.



#### Watch the Build

Scan to watch the step-by-step on YouTube. The written steps in this plan match the video workflow.

Link: youtu.be/H2hJCFJloul

### At a Glance

- Exact 48" × 60" cut list with centered 1/2" groove
- PVC-coated welded wire visually blends into the garden
- Raised-bed friendly; L- or gusset brackets for install
- Custom-size formulas included for easy adaptation

#### **Materials & Tools**

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- (2) 1 x 4 x 8' cedar stiles (left/right)
- (2) 1 x 4 x 8 cedar rails
   (top/bottom) & optional battens
- Black PVC-coated welded wire (14-16 ga, ~2"x4" grid)
- Fasteners: 1" galvanized staples or 1-1/4" exterior screws + 3/4" fender washers
- Exterior wood glue (optional at miters)
- Finish: UV exterior oil or spar urethane
- Sandpaper: 120 → 180 grit
- Optional cedar battens: rip 3/8" × 3/4" to perimeter

#### **Tools**

- Miter (chop) saw for crosscuts & 45° miters
- Table saw for centered ½" groove (dado or multiple passes)
- Square, tape, pencil; clamps
- Drill/driver; countersink bit
- Stapler (manual/pneumatic) or drill + screws/washers
- Wire cutter/bolt cutters; flush-cut pliers; file
- Random-orbit sander · PPE: gloves, eye/ear protection, push sticks

# Cut List - Exact 48" x 60" (1 x 4 cedar)

Part	Qty	Size	Notes
Stiles (left/right)	2	60.0"	Centered groove ½" deep
Rails	2	48.0"	Centered groove ½" deep
Top Cap (optional)	1	48.0"	1 x 4 cedar; chamfer or roundover
Battens (optional)	4	2 x 60.0", 2 x 48.0"	Rip 3/8" x 3/4" to sandwich mesh
Mesh panel	1	44.25" x 56.25"	PVC-coated welded wire (c = 1/8")

## Step-by-Step (video-matching workflow)

- 1. Wire panel (rough cut): Cut mesh slightly oversize; de-burr sharp ends.
- 2. Mill & cut lumber: Crosscut stiles and rails to final length; ease edges. Label A (left), B (top), C (right), D (bottom).
- 3. Cut centered groove: On the back face of each board, cut a 1/2" deep groove. Width = wire diameter + ~1/16". Keep the same face against the fence for all parts.
- 4. 45° miters: Face up, grooves aligned. Cut miters so the long point equals the finished outside length (stiles = 60", rails = 48").
- 5. Assemble three sides: Join A-B-C. Pre-drill near ends; glue optional. Check diagonals to make sure they are square.
- 6. Trim mesh to final size: Cut to 44.25" × 56.25" (or measure groove-to-groove and subtract 1/8" per side). Slide into grooves from the open side, keeping even tension.
- 7. Add last side (D): Close the frame; pre-drill; glue optional. Verify square again.
- 8. Reinforce (optional): Staples every 3-4" or screws + 3/4" washers every 6-8" through the back into the mesh line.
- 9. Sand & finish (optional): 120→180 grit; apply UV exterior oil or spar urethane to the wood. Wipe any drips off mesh.
- 10. Install: Anchor to raised beds with L-/gusset brackets or use cedar stakes behind stiles. Set plumb & level.

# Custom Size Math — Centered Groove Method

 $\label{eq:definitions: Ow. Oh} \mbox{ Definitions: O_w. O_h = finished outside width/height; B = board width (actual); c = clearance per side ($\approx$1/8"). }$ 

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Inside opening:
I_w = O_w - 2B
I_h = O_h - 2B

Mesh final cut size:
MeshW = O_w - B - 2c
MeshH = O_h - B - 2c

Miter long-point lengths:
Rails = O_w
Stiles = O_h
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Build tip: after assembling three sides, measure groove-to-groove and cut the mesh to that number minus 1/8'' per side—most fool-proof.

# Worked Example — Our 48" × 60"

- B  $(1\times4 \text{ cedar actual}) = 3.5'', c = 1/8''$
- Inside opening:  $I_w = 48 7 = 41'' \cdot I_h = 60 7 = 53''$
- Mesh final size: MeshW = 48 3.5 0.25 = 44.25" · MeshH = 60 3.5 0.25 = 56.25"
- Miters (long-point): Rails = 48" · Stiles = 60"
- ► Alternate back-rabbet method (optional)

# **Tips**

- Black PVC mesh visually disappears and is gentle on ties;  $\sim 2'' \times 4'''$  grid works well for tomatoes/cucumbers.
- For panels wider than  $\sim 48''$ , add a center stile or use thicker stock for stiffness.
- Label boards and keep the same face against the fence for grooves and miters—grooves will line up perfectly.

# Safety

- Pre-drill near miter tips to prevent splitting; clamp assemblies and check for square.
- Use push sticks/featherboards at the table saw. Wear eye/ear protection.
- Gloves for mesh cutting; file sharp ends; keep fingers clear when stanling.